

## Technical Data Sheet

### Hostacom HKC 642X BLACK



Polypropylene Compounds

#### Product Description

Hostacom HKC 642X BLACK is a 40% talc filled polypropylene, with high melt flow rate, high stiffness, and good heat aging resistance. Product is available as non color matched, black, pellet form.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

<b>Application</b>	Automotive Parts; Underhood
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Heat Aging Resistance; High Flow; High Stiffness

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	17	g/10 min	ISO 1133-1
Density, (23 °C)	1.24	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus	4500	MPa	ISO 178
Tensile Stress at Yield	32	MPa	ISO 527-1, -2
<b>Impact</b>			
Notched Izod Impact Strength, (23 °C)	2.5	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal</b>			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	133	°C	ISO 75B-1, -2